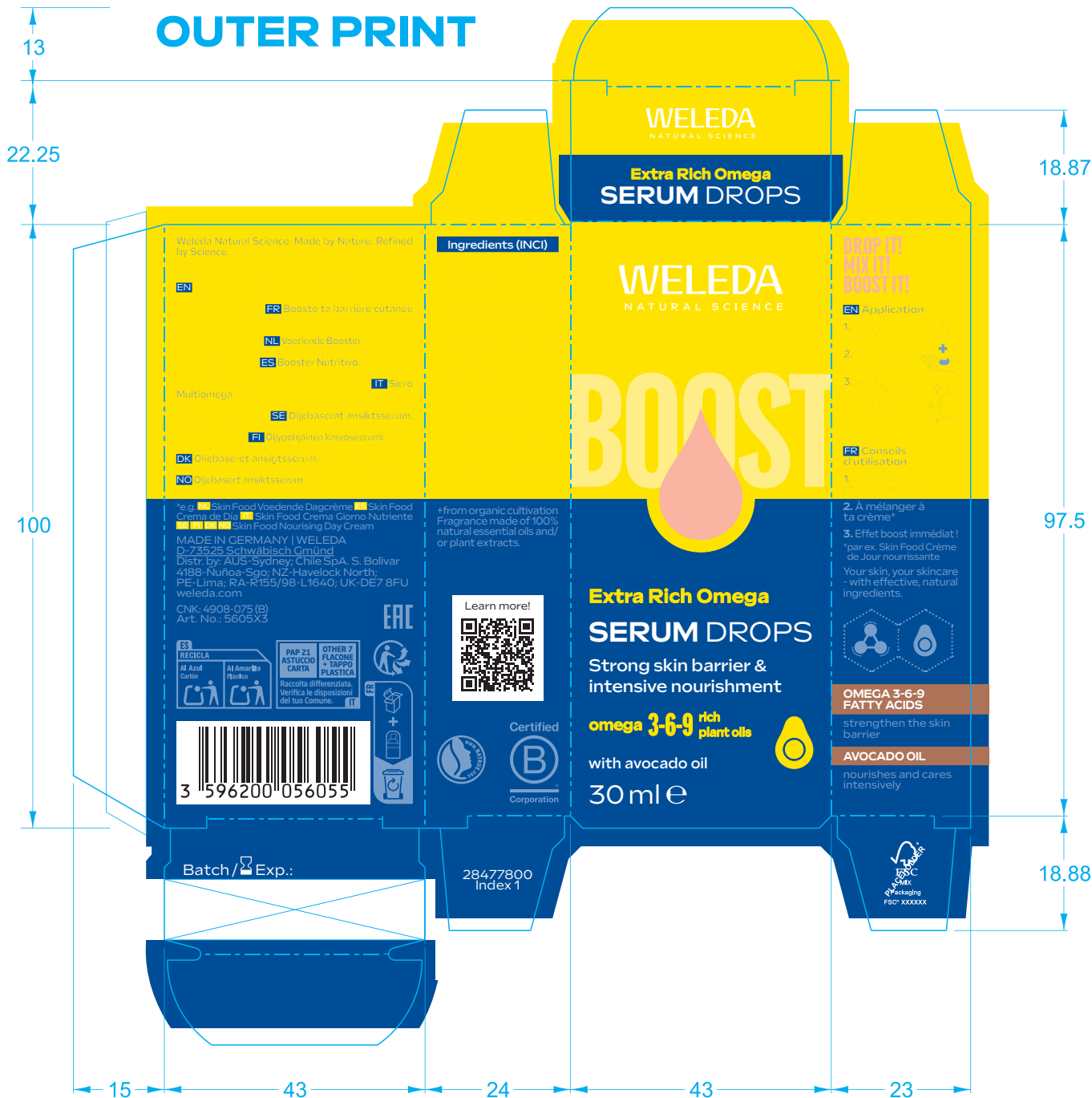
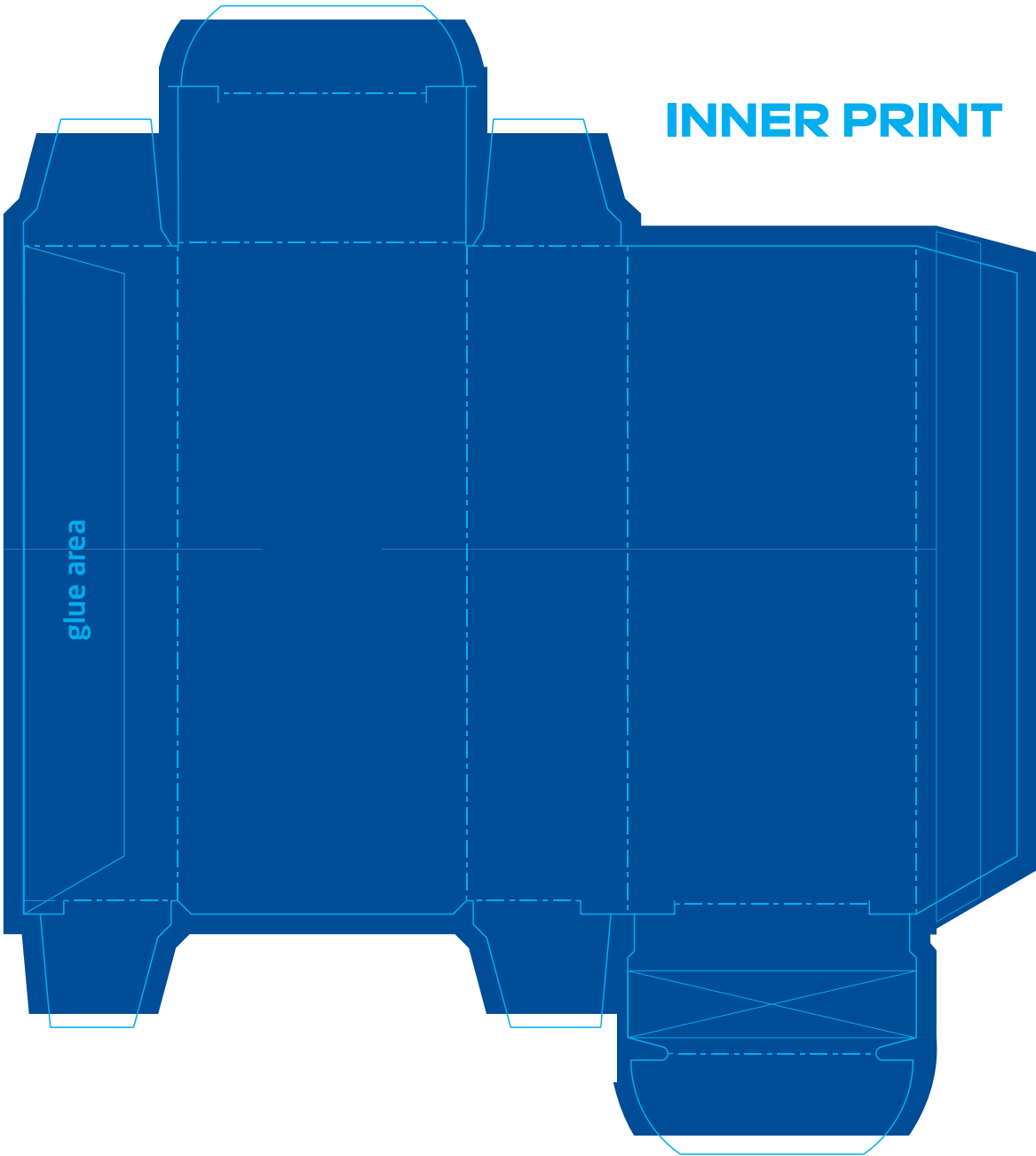


OUTER PRINT



Text/Varnish/Color free zone
for variable data



INNER PRINT

glue area